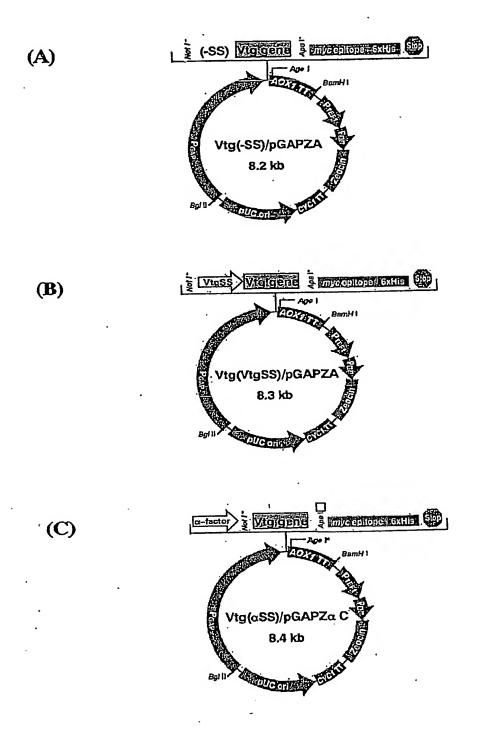
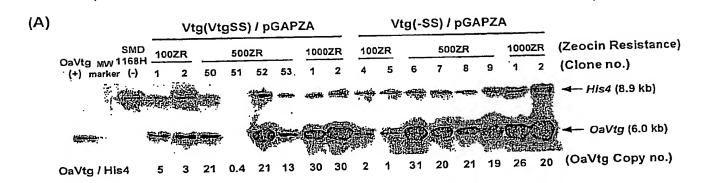
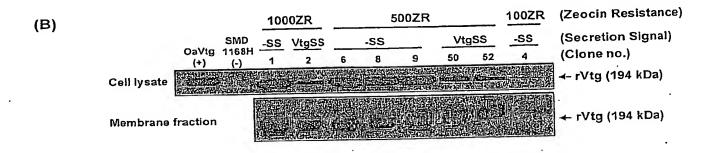
Fig.1

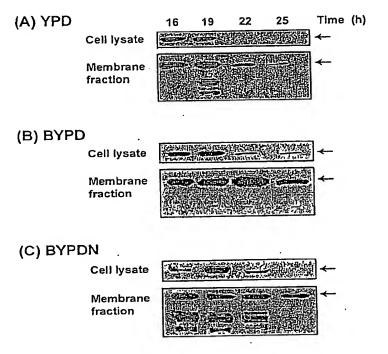


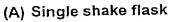
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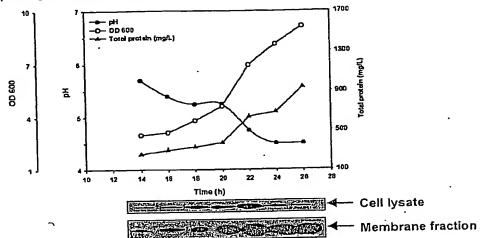
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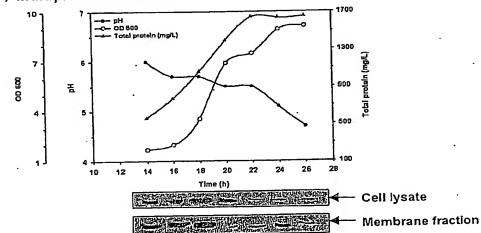




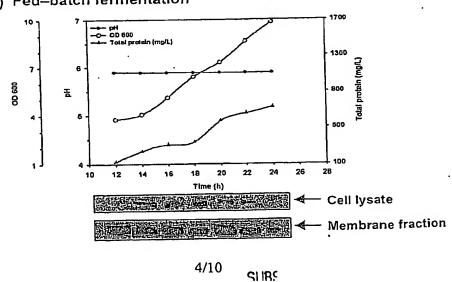




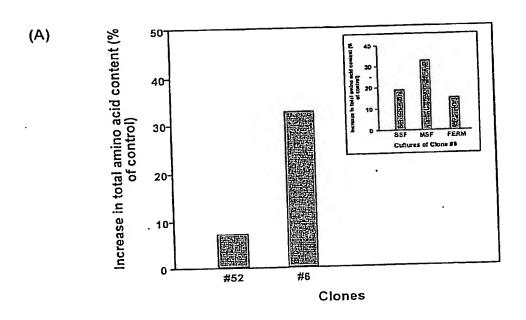
(B) Multiple shake flasks

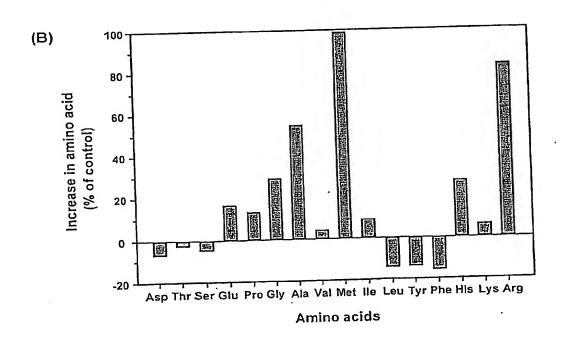


(C) Fed-batch fermentation

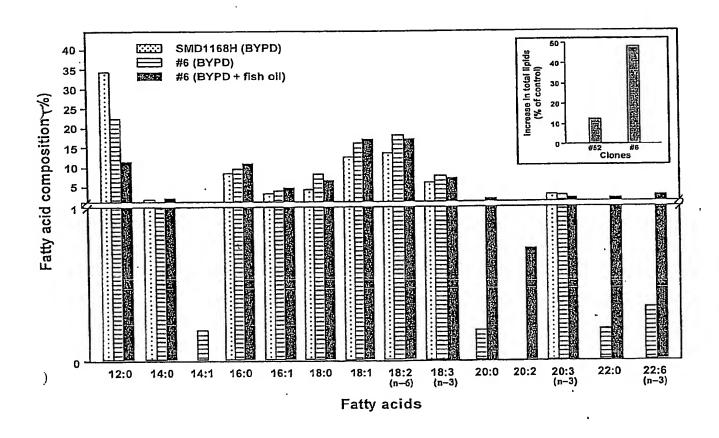


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Fig. 7

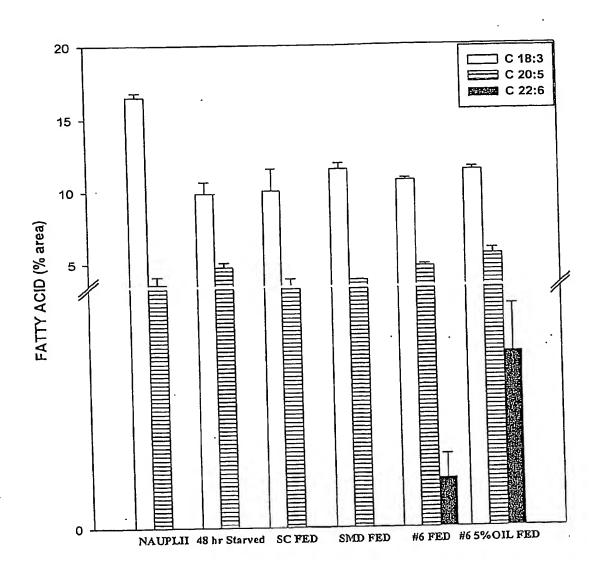
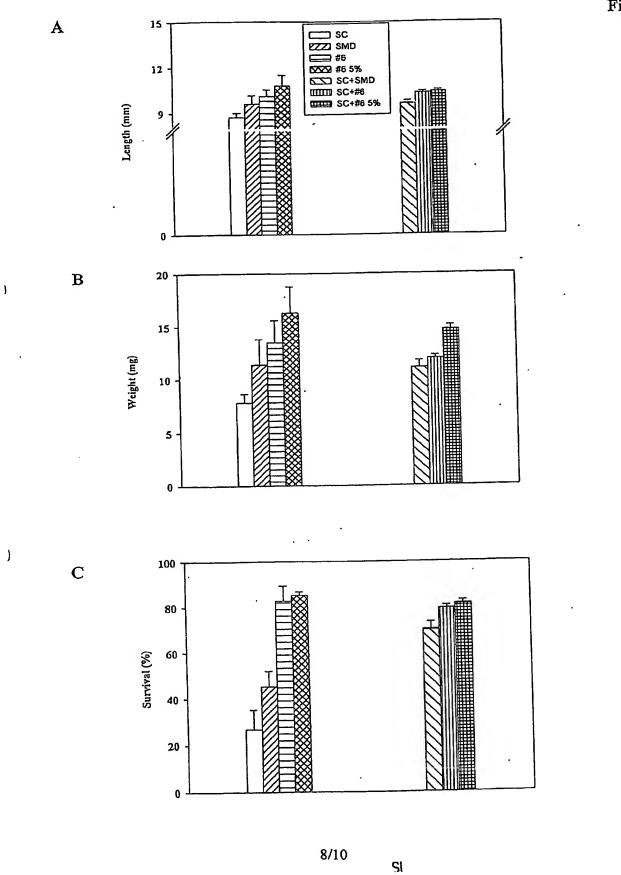
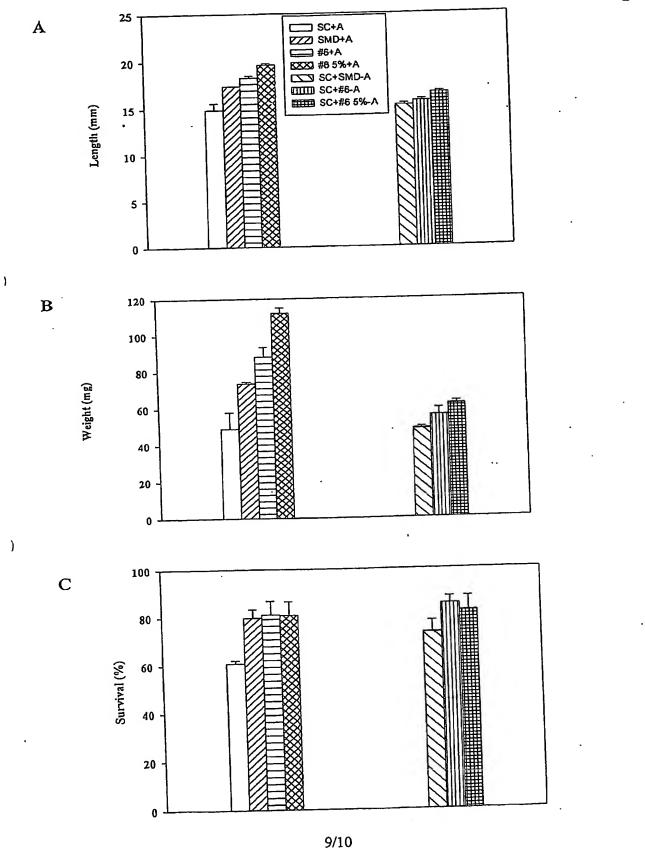


Fig. 8



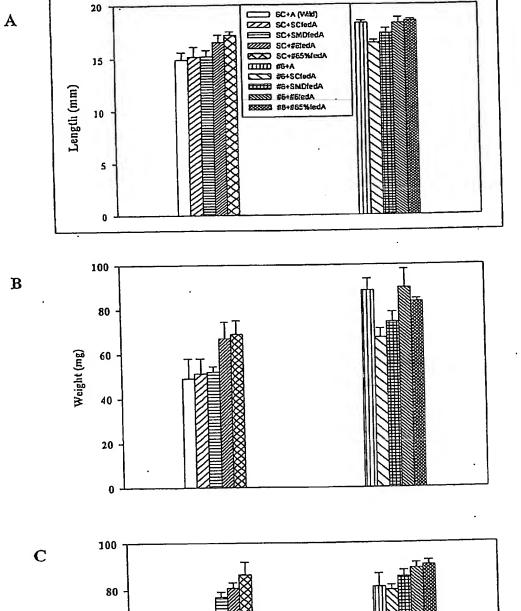
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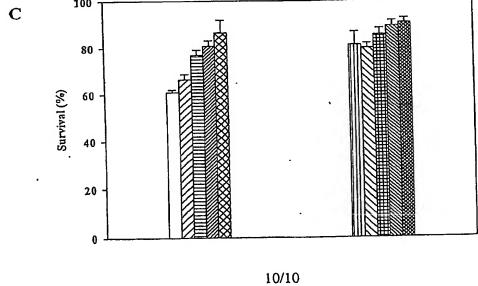




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Fig. 10





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